

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

Issue date: 19/10/2022  
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Supersedes version of: 19/10/2022  
Version: 1.0

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Trade name : colorFabb LW-PLA HT  
Type of product : Thermoplastic filament  
Synonyms : LW-PLA HT Black / LW-PLA HT Dark Grey / LW-PLA Olive Gree / LW-PLA Greenish Beige  
Product group : Trade product

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Intended for general public  
Main use category : Professional use  
Use of the substance/mixture : Thermoplastic filament (FDM 3D printing)  
Manufacture of plastics products

##### 1.2.2. Uses advised against

Restrictions on use : Cosmetics, Food/feedstuff additives

#### 1.3. Details of the supplier of the safety data sheet

colorFabb B.V. B.V.  
Bremweg , 7  
NL– 5951 DK Belfeld  
T + 31 (0)77 - 466 40 15 - F + 31 (0)77 - 397 14 14  
[support@colorfabb.com](mailto:support@colorfabb.com) - [www.colorfabb.com](http://www.colorfabb.com)  
E-mail address of competent person responsible for the SDS : [sds@clapit.de](mailto:sds@clapit.de)

#### 1.4. Emergency telephone number

Emergency number : 0049 2153 12 996 55 (Mo-Fr 10:00-18:00)

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008

Aquatic Chronic 3 H412

##### Adverse physicochemical, human health and environmental effects

Harmful to aquatic life with long lasting effects.

#### 2.2. Label elements

According to EC directives or the corresponding national regulations there is no labelling obligation for this product.  
No labelling applicable

## 2.3. Other hazards

Other hazards which do not result in classification : None under normal conditions.

The product does not meet the PBT and vPvB classification criteria

Contains no PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008
Saturated hydrocarbon with C<10 (Note C)		0.1 - < 2.5	Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Note C : Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers.

Full text of H and EUH statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general : Get medical advice/attention if you feel unwell.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water.  
First-aid measures after eye contact : Rinse eyes with water as a precaution.  
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects : Not expected to present a significant hazard under anticipated conditions of normal use.  
Symptoms/effects after inhalation : None under normal use.  
Symptoms/effects after skin contact : None under normal conditions.  
Symptoms/effects after eye contact : Direct contact with the eyes is likely to be irritating.  
Symptoms/effects after ingestion : May cause irritation to the digestive tract.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam.

### 5.2. Special hazards arising from the substance or mixture

Fire hazard : In case of fire and/or explosion do not breathe fumes.  
Hazardous decomposition products in case of fire : Toxic fumes may be released.

### 5.3. Advice for firefighters

- Firefighting instructions : Do not enter fire area without proper protective equipment, including respiratory protection. Exercise caution when fighting any chemical fire.
- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

- Protective equipment : Wear recommended personal protective equipment.
- Emergency procedures : Ventilate spillage area.

#### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Mechanically recover the product.
- Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment.
- Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool.

### 7.3. Specific end use(s)

Thermoplastic filament (FDM 3D printing).

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### 8.1.1 National occupational exposure and biological limit values

##### Exposure limit values for the other components

#### Methacrylic acid (79-41-4)

##### United Kingdom - Occupational Exposure Limits

Local name	Methacrylic acid	
WEL TWA (OEL TWA) [1]	72 mg/m <sup>3</sup>	
WEL TWA (OEL TWA) [2]	20 ppm	
WEL STEL (OEL STEL)	143 mg/m <sup>3</sup>	
WEL STEL (OEL STEL) [ppm]	40 ppm	
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE	

## Methacrylonitrile (126-98-7)

### United Kingdom - Occupational Exposure Limits

Local name	Methacrylonitrile	
WEL TWA (OEL TWA) [1]	2.8 mg/m <sup>3</sup>	
WEL TWA (OEL TWA) [2]	1 ppm	
Remark	Sk (Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity)	
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE	

#### 8.1.2. Recommended monitoring procedures

No additional information available

#### 8.1.3. Air contaminants formed

No additional information available

#### 8.1.4. DNEL and PNEC

No additional information available

#### 8.1.5. Control banding

No additional information available

## 8.2. Exposure controls

### 8.2.1. Appropriate engineering controls

#### Appropriate engineering controls:

Ensure good ventilation of the work station.

### 8.2.2. Personal protection equipment

#### 8.2.2.1. Eye and face protection

##### Eye protection:

Safety glasses

#### 8.2.2.2. Skin protection

##### Skin and body protection:

Wear suitable protective clothing

##### Hand protection:

Protective gloves

#### 8.2.2.3. Respiratory protection

##### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

#### 8.2.2.4. Thermal hazards

No additional information available

### 8.2.3. Environmental exposure controls

#### Environmental exposure controls:

Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Various.
Appearance	: Thermoplastic filament.
Odour	: slight.
Odour threshold	: Not available
Melting point	: Not available

Freezing point	: Not applicable
Boiling point	: Not available
Flammability	: Non flammable.
Explosive limits	: Not applicable
Lower explosion limit	: Not applicable
Upper explosion limit	: Not applicable
Flash point	: Not applicable
Auto-ignition temperature	: Not applicable
Decomposition temperature	: Not available
pH	: Not available
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50 °C	: Not available
Density	: Not available
Relative density	: Not available
Relative vapour density at 20 °C	: Not applicable
Particle size	: Not available
Particle size distribution	: Not available
Particle shape	: Not available
Particle aspect ratio	: Not available
Particle aggregation state	: Not available
Particle agglomeration state	: Not available
Particle specific surface area	: Not available
Particle dustiness	: Not available

## 9.2. Other information

### 9.2.1. Information with regard to physical hazard classes

No additional information available

### 9.2.2. Other safety characteristics

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

LD50 oral rat	> 2000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
LC50 Inhalation - Rat	33.52 mg/l/4h
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	Not applicable

## 11.2. Information on other hazards

No additional information available

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : Harmful to aquatic life with long lasting effects.  
Hazardous to the aquatic environment, short-term (acute) : Not classified  
Hazardous to the aquatic environment, long-term (chronic) : Harmful to aquatic life with long lasting effects.  
Not rapidly degradable

LC50 - Fish [1]	0.11 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	0.4 mg/l Test organisms (species): Daphnia magna
LOEC (chronic)	0.32 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.17 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

The product does not meet the PBT and vPvB classification criteria

### 12.6. Endocrine disrupting properties

No additional information available

### 12.7. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Regional legislation (waste) : Disposal must be done according to official regulations.

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.
European List of Waste (LoW) code	: 15 01 10* - packaging containing residues of or contaminated by dangerous substances 16 01 19 - Plastic

## SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

### 14.1. UN number or ID number

UN-No. (ADR)	: Not applicable
UN-No. (IMDG)	: Not applicable
UN-No. (IATA)	: Not applicable
UN-No. (ADN)	: Not regulated
UN-No. (RID)	: Not applicable

### 14.2. UN proper shipping name

Proper Shipping Name (ADR)	: Not applicable
Proper Shipping Name (IMDG)	: Not applicable
Proper Shipping Name (IATA)	: Not applicable
Proper Shipping Name (ADN)	: Not regulated
Proper Shipping Name (RID)	: Not applicable

### 14.3. Transport hazard class(es)

<b>ADR</b>	
Transport hazard class(es) (ADR)	: Not applicable
<b>IMDG</b>	
Transport hazard class(es) (IMDG)	: Not applicable
<b>IATA</b>	
Transport hazard class(es) (IATA)	: Not applicable
<b>ADN</b>	
Transport hazard class(es) (ADN)	: Not regulated
<b>RID</b>	
Transport hazard class(es) (RID)	: Not applicable

### 14.4. Packing group

Packing group (ADR)	: Not applicable
Packing group (IMDG)	: Not applicable
Packing group (IATA)	: Not applicable
Packing group (ADN)	: Not regulated
Packing group (RID)	: Not applicable

### 14.5. Environmental hazards

Dangerous for the environment	: No
Marine pollutant	: No
Other information	: No supplementary information available

### 14.6. Special precautions for user

#### Overland transport

Not applicable

#### Transport by sea

Not applicable

#### Air transport

Not applicable

**Inland waterway transport**

Not regulated

**Rail transport**

Not applicable

**14.7. Maritime transport in bulk according to IMO instruments**

Not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****15.1.1. EU-Regulations****REACH Annex XVII (Restriction List)**

Contains no REACH substances with Annex XVII restrictions

**EU restriction list (REACH Annex XVII)****Entry 75 ingredient information****REACH Annex XIV (Authorisation List)**

Contains no REACH Annex XIV substances

**REACH Candidate List (SVHC)**

Contains no substance on the REACH candidate list

**PIC Regulation (Prior Informed Consent)**

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

**POP Regulation (Persistent Organic Pollutants)**

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

**Ozone Regulation (1005/2009)**

Contains no substance subject to REGULATION (EU) No 1005/2009 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 September 2009 on substances that deplete the ozone layer.

**Explosives Precursors Regulation (2019/1148)**

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

**Drug Precursors Regulation (273/2004)**

Contains no substance subject to Regulation (EC) 273/2004 of the European Parliament and of the Council of 11 February 2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances.

**15.1.2. National regulations**

No additional information available

**15.2. Chemical safety assessment**

No chemical safety assessment has been carried out

**SECTION 16: Other information**

Section	Changed item	Change	Comments
	Supersedes version of	Added	
	Revision date	Added	
1.1	Trade name	Modified	
1.1	Name	Modified	



Section	Changed item	Change	Comments
2.2	Precautionary statements	Modified	
3	Composition/information on ingredients	Modified	

#### Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

#### Full text of H- and EUH-statements:

Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1
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Aquatic Chronic 1	Hazardous to the aquatic environment — Chronic Hazard, Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
Asp. Tox. 1	Aspiration hazard, Category 1
Flam. Liq. 2	Flammable liquids, Category 2
H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H336	May cause drowsiness or dizziness.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Narcosis

### Full text of use descriptors

### Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Aquatic Chronic 3	H412	Calculation method
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The classification complies with : ATP 12

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.